

The Martin Group

The Martin Group was founded nearly 50 years ago in Coburg by Günther Martin. In 1998 Peter Martin, the son of the company's founder, took over the management of the family-owned company. Today five factories of the Martin Group in Germany and Lithuania develop and produce parts, components and systems and deliver these products to more than 30 automobile brands and suppliers of automotive and furniture industry.



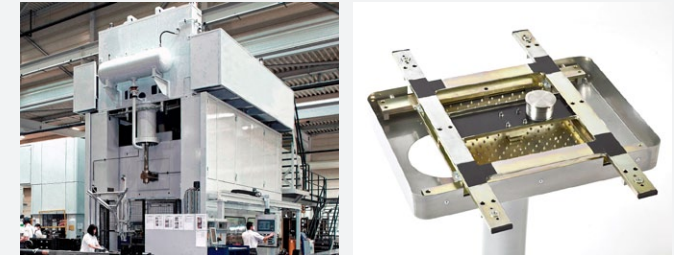
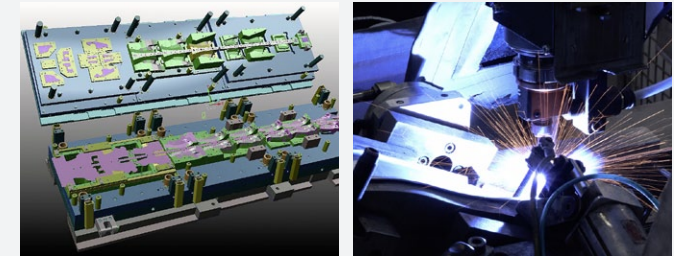
Certification and Awards

The Martin Companies are certified to ISO/TS 16949. MeTec ist certified according to DIN ISO 9001:2000. In 2008 Martin Metallverarbeitung GmbH was awarded Quality Award of Bavarian Government.



Product Range

<p>Stamped and formed parts</p>	<p>Welded and riveted components</p>
<p>Adjusting systems</p>	<p>Heat shields</p>
<p>Exhaust systems</p>	<p>Components for e-mobility</p>



THE MARTIN GROUP

Professional Competence for Metal Forming, Components and Systems

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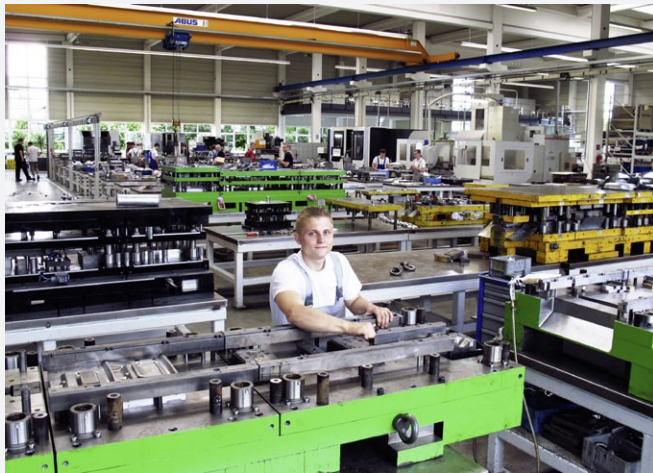
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Design and Tool Construction

Our Development and Toolmaking departments have the skills, expertise and power to innovate. Our tooling experts use progressive techniques – integrating different forming, stamping and joining technologies in a single process – to achieve maximum complexity and economic part prices. An integrated data system maps every step of the process, from visualization and detailing to production control. This and gives us maximum flexibility to meet all of your sampling, prototyping and small and large series needs.



Stamping and Forming

Stamping, bending and deep drawing of complex metal parts with maximum precision in series production is our speciality. We work with all common types of steel and stainless steel, as well as copper and aluminium alloys. Our wide range of advanced mechanical and hydraulic presses allows us to produce nearly any sheet formats with thicknesses up to 8 mm. But that's not all. We also offer the ideal surface treatment for every application, whether for structural components or visible parts, fasteners or heat shields.



Components and Systems

We use a number of modern joining technologies – from welding to clinching, all on state-of-the-art equipment – to further process formed parts. We have many years of experience in manufacturing and assembling complete systems, which can assume a variety of vehicle functions. Our Special-purpose Machines department creates sophisticated assembly systems that ensure defined workflows and high efficiency for all components while integrating all necessary inspections and functional tests.



Facts and figures

Development/Design

- » 30 employees

CAD Systeme

- » Catia V5
- » Visi-CAD
- » Unigraphics NX
- » Forming simulation

Tool construction

- » 135 employees

Machining Technologies

- » Milling
- » Turning
- » EDM
- » Grinding

Materials

- » Steel
- » Stainless steel
- » Aluminium
- » Copper

Dimensions

- » Coil stock: up to 1,300 mm in width
- » Maximum table length: 4,500 mm
- » Material thicknesses: 0.2 - 8.0 mm
- » Press force: 2,500 - 8,000 kN

Surface Protection

- » Zinc-nickel
- » High-temperature galvanizing
- » Nitrotec
- » Powder coating
- » Wet coating
- » Phosphating
- » Cathodic dip coating
- » Anodizing
- » Hardening
- » Degreasing and cleaning
- » Trowalizing/rotofinishing

Joining Technologies

- » Inert gas welding
- » Spot welding
- » Projection welding
- » Brazing/Soldering
- » Riveting
- » Screwing/Bolting
- » Flanging
- » Clinching
- » Bonding

Adjusting Systems

- » Roof flaps
- » Backrest adjusters
- » Ventilation flaps
- » Partition systems driver/back seat
- » Table adjustment systems for RVs
- » Extendable tables mechanisms
- » Functional furniture fittings